

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
3,2,1	D	PROVISION FOR SWISS HAND LOOM EMBROIDERY DELETED.	23 Nov '81	R. H. COLONEL
	C	CABLE NOS FOR YARNS ADDED		CHIEF OF STAFF
	B	APPLICABLE CARTOON NOS ADDED		DIR
3-1	D	NOTE 1 REVISED TO ADD SPECIFICATION MIL-F-14648.	24 Nov '82	R. H. COLONEL
2-1	B&C	CABLE NUMBERS CHANGED FROM STANDARD NINTH EDITION		CHIEF OF STAFF

NOTES:

1. TO BE MANUFACTURED IN ACCORDANCE WITH LATEST REVISION OF SPECIFICATION MIL-F-14648. STITCHES, SEAMS AND STITCHING TO BE IN ACCORDANCE WITH SPECIFICATION MIL-F-2692.
2. THE COAT OF ARMS SHALL BE MANUFACTURED AS FOLLOWS:
 A-BRITTANY BLUE UPPER PORTION AND WHITE NEBULY LOWER PORTION OF SHIELD, AND STARS TO BE RAYON APPLIQUE.
 B-THUNDERBOLTS, LIGHTNING DARTS, WINGS, EAGLE AND CLOUD TO BE SCHIFFLI EMBROIDERY.
 C-BORDER OF SHIELD AND OUTLINE OF NEBULY TO BE APPLIQUE STITCH.
3. FOR DESIGN AND DETAILS OF SHIELD AND CREST OF COAT OF ARMS SEE TIOH DWG NO 5-101-1
4. SHIELD, CREST AND STARS SHALL APPEAR ON BOTH SIDES OF THE FLAG AND WILL APPEAR ON THE REVERSE SIDE AS IF PRINTED THROUGH.
5. ALL DIMENSIONS ARE EXCLUSIVE OF HEADING AND HEMS.

THE FLAG TO BE SCREEN PRINTED ON ALUMINUM FOR AUTOMOBILE AND AIRCRAFT PLATES.

MATERIALS:

- FLAG BASE ----- RAYON BANNER CLOTH
- FRINGE ----- RAYON
- SHIELD AND CREST ----- SCHIFFLI EMBROIDERY
- STARS ----- RAYON, APPLIQUE

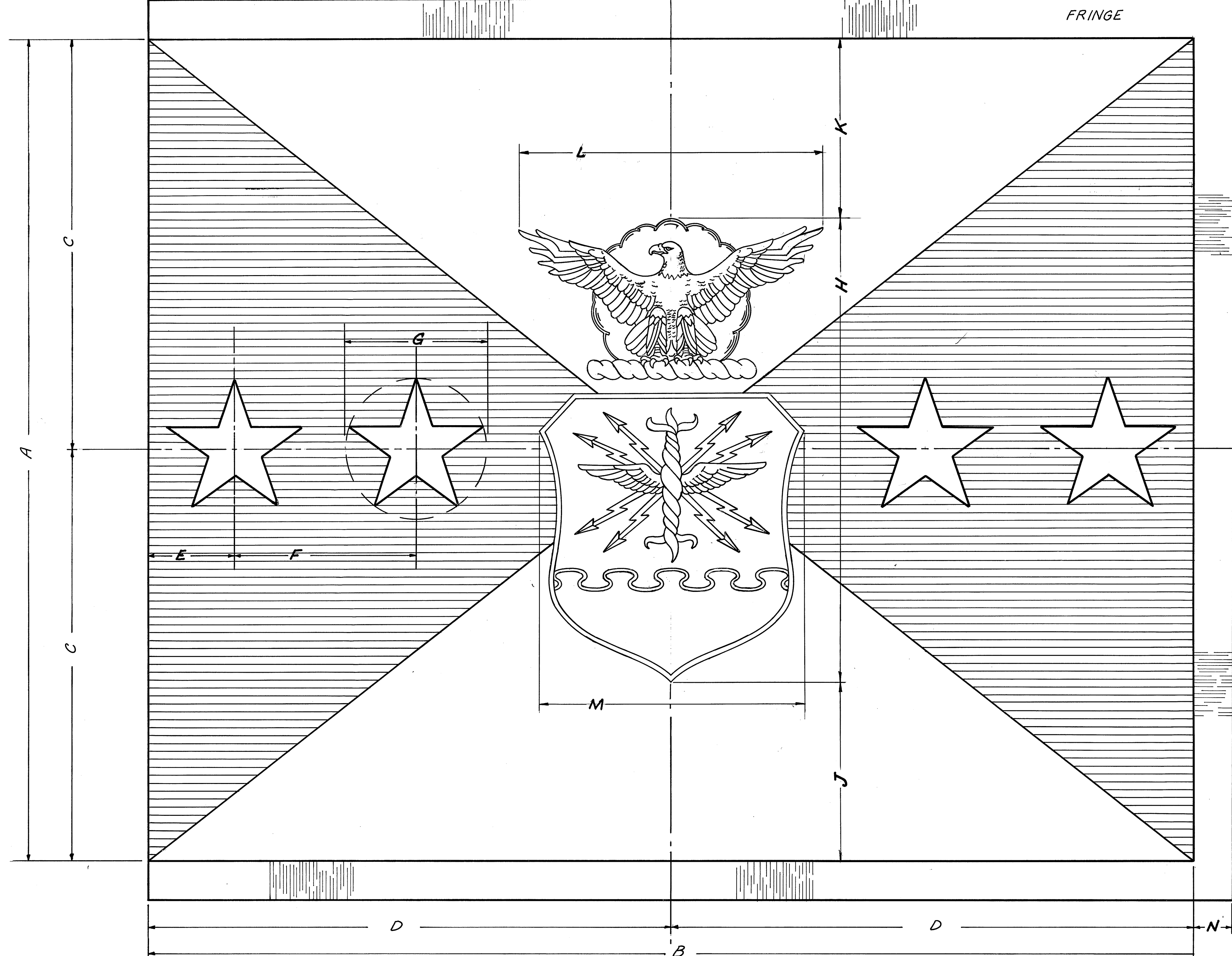
	COLORS AND CABLE NUMBERS OF COLORS	CLOTH	YARNS
UPPER AND LOWER PORTIONS OF FLAG BASE	WHITE	65005	
END PORTIONS OF FLAG BASE	ULTRAMARINE BLUE	65010	
STARS	WHITE	65005	
FRINGE	AIR FORCE YELLOW	80068	
COAT OF ARMS			
SHIELD - UPPER PORTION	BRITTANY BLUE	80130	
SHIELD - LOWER PORTION	WHITE	65005	
BORDER	SILVER GRAY	65008	67137
THUNDERBOLT	AIR FORCE YELLOW	80068	67103
HIGHLIGHTED	LEMON YELLOW	80090	67144
TIPS	INDIAN ORANGE	80072	67110
OUTLINES AND DETAILS	GOLD BROWN	80166	67194
WINGS AND LIGHTNING DARTS	AIR FORCE YELLOW	80068	67103
OUTLINED AND DETAILED	GOLD BROWN	80166	67194
CREST:			
WREATH	ALTERNATING WHITE	65005	67101
	AND BRITTANY BLUE	80130	67119
CLOUD	WHITE	65005	67101
	OUTLINED AND SHADED	MISTIBLU	80158
EAGLE	HEAD AND NECK	WHITE	65005
	SHADED AND DETAILED	MISTIBLU	80158
	BEAK, EYE, LOWER LEGS		
	AND FEET	AIR FORCE YELLOW	80068
	TALONS	LEMON YELLOW	80090
	WINGS, BODY AND		
	UPPER LEGS	GOLD BROWN	80166
	SHADED BROWN	TERRA COTTA	80113
	OUTLINED AND DETAILED	DARK BROWN	80167
	TAIL FEATHERS	MISTIBLU	80158

NUMBERS ARE COLOR CABLE NUMBERS ESTABLISHED BY THE COLOR ASSOCIATION OF THE UNITED STATES, INC.
 STANDARD SHADE FOR MISTIBLU EMBROIDERY CABLE NO 70110 IS NOT AVAILABLE IN YARN STANDARD. CLOTH STANDARD TO BE UTILIZED.
 SCHIFFLI EMBROIDERED COMPONENTS OF COAT OF ARMS TO BE APPLIED TO FLAG BASE WITH APPLIQUE STITCH.

THIS DRAWING TO BE USED WITH THE FOLLOWING CARTOONS:
 CARTOON NO 4.4-5.6-1 (PARTS 1 AND 2)
 4.4-5.6-2 (PARTS 1 AND 2)

SUPERSEDES TIOH DWG NO. 5-1-480 DTD 8 NOVEMBER 1971.

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS DECIMALS ANGLES		THE INSTITUTE OF HERALDRY, U. S. ARMY CAMERON STATION ALEXANDRIA, VA. 22314	
MATERIAL:		FLAGS AND PLATES VICE CHIEF OF STAFF UNITED STATES AIR FORCE	
EXAMINED	OK	PREPARED	P&B
CHECKED	gbc	APPROVED	[Signature]
PREPARED	PH 2/3	D.K. BAXTER, COLONEL, GS, DIRECTOR	
SIZE	CODE IDENT. NO.	DATE	
D	22571	1 AUGUST 1977	
SCALE 1/4		DATE 1 AUGUST 1977	



LINE	KIND	DIMENSIONS OF FLAGS													HEADING
		A	B	C	D	E	F	G	H	J	K	L	M	N	
1	COLOR	4'-4"	5'-6"	2'-2"	2'-9"	5 1/2"	11 1/2"	9"	2'-5 1/16"	11 1/16"	11 1/2"	19 1/4"	16 13/16"	2 1/2"	5-1-45E
2	AUTOMOBILE FLAG	SEE TIOH DWG NO 5-1-480A DTD 1 AUGUST 1977													
3	AIRCRAFT PLATE	11"	14"	5 1/2"	7"	1 3/16"	2 1/16"	1 7/8"	6 5/8"	2 1/4"	2 3/4"	4 9/16"	3 31/32"		
4	AUTOMOBILE PLATE	6"	9"	3"	4 1/2"	7/8"	1 1/2"	1 1/4"	3 3/8"	1 9/32"	1 11/32"	2 3/16"	1 31/32"		